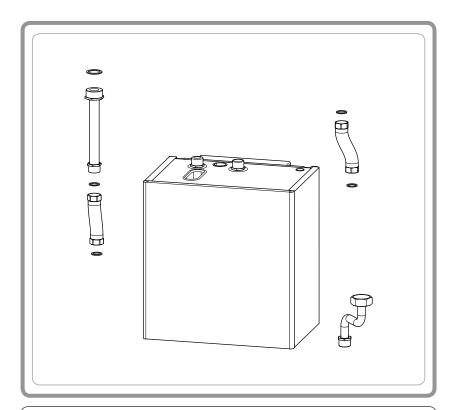
# 2nd circuit kit code 074725

for heat pump, Split 1 service



This manual primarily concerns the installation and connection of the second circuit kit.
To install and configure the heat pump, please refer to the heat pump's technical instructions manuals. Document n° 1501-15 ~ 03/07/2017

FR NL EN DE IT

ES PT PL



# **Installation instructions**

# intended for the professional technician

these must be kept safe for subsequent consultation

Société Industrielle de Chauffage BP 64 - 59660 MERVILLE - FRANCE

# **Contents**



Alfea extensa A.I. Alfea excellia A.I.

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# 1 Description of the equipment

## 1.1 Package

• 2 packages: 2nd circuit kit + controller extension kit.

On reception, before you fit anything, it is essential that you check the parts received and search for any damage caused during transport.

# 1.2 Scope of application

The control of 2 heating circuits requires the installation of the 2nd circuit.

This corresponds to the **2nd circuit kit** configuration (*Easy Start* or *Installed options*) on the heat pump's user interface

## 1.3 Expansion vessel

**Reminder**: The expansion vessel volume must be calculated (it depending of the total volume installation). Add an expansion vessel can be necessary.

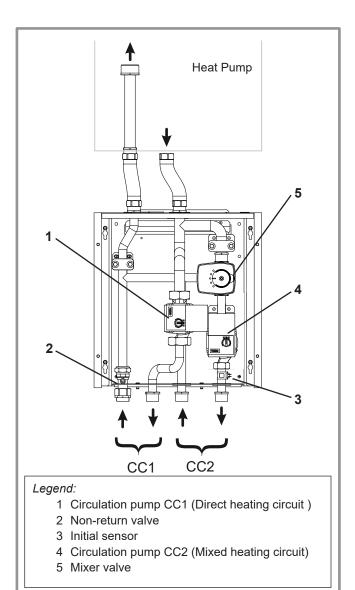
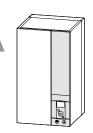


figure 1 - Appliance devices



Alfea extensa A.I. Alfea excellia A.I.

# 1.4 Specifications

Power absorbed	126 W
Maximum operating pressure	3 bar
Supply voltage	230V - 50Hz
Flow/return diameter (male)	26 x 34 mm

#### Servomotor:

- Travel: 90°.
- Operating time for completely opening or closing the valve: 4 min.

#### 3 way mixing valve:

- Nominal diameter: 26x34 mm.
- KV type: 6.

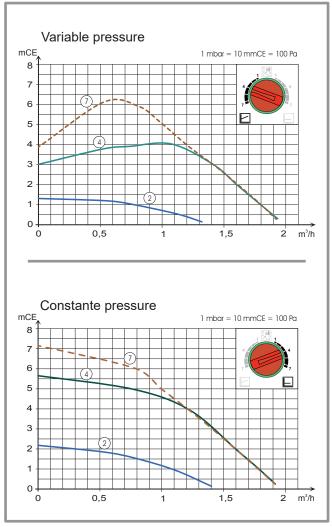


figure 2 - Hydraulic pressures and flow rates available (Hydraulic unit + 2nd circuit kit)

# 2 Installation instructions

# 2.1 Fixing the second circuit

- Fix the support solidly to a flat, hard-wearing wall (not a light partition) ensuring that it is correctly levelled.
- Attaching the kit to its bracket.

## 2.2 Hydraulic connections

The connection must comply with good trade practice according to local building regulations.

Tightening torque: 15 to 35 Nm.

The appliance must be connected to the installation with union connectors and shut-off valves to facilitate its removal.

Reminder: Seal everything when fitting in accordance with prevailing trade practice for plumbing work:

- Use suitable seals (fibre seals, o-rings).
- Use Teflon tape or hemp.
- Use sealing paste (synthetic depending on the case).

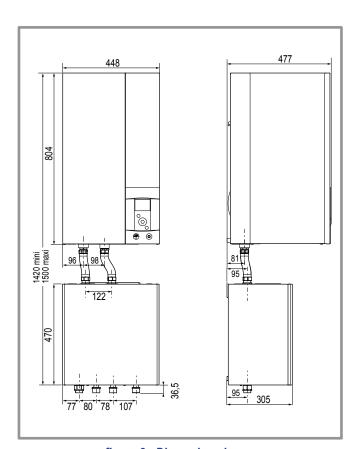


figure 3 - Dimensions in mm (Hydraulic unit + 2nd circuit kit)

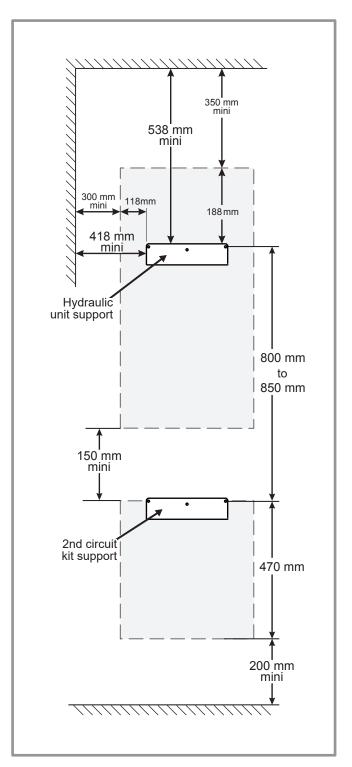


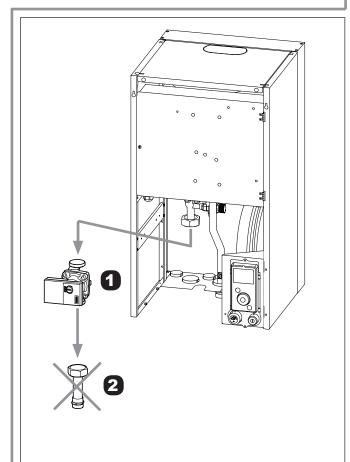
figure 4 - Fixing the casing (Optional 2nd circuit kit)

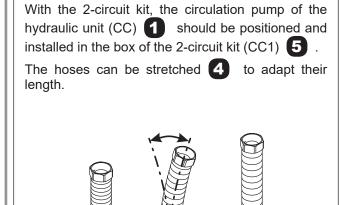
# 2.3 Installing the 2-circuit kit

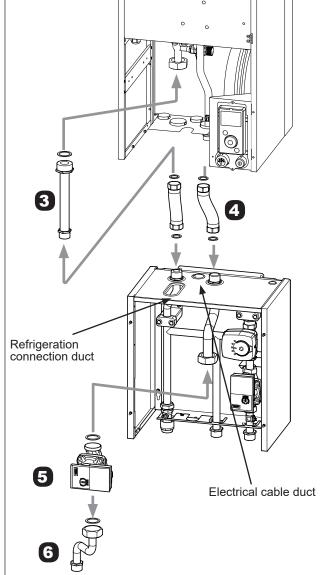
- Carry out the installation as shown on the following figures:

(figure 5: only HP; figure 6: HP + Boiler connection)

- **1** Unplug the heating circulation pump. Remove the heating circulation pump from the HP.
- 2 Remove the heating return pipe.
- 3 Install the heating return tube in the HP.
- 4 Install the connecting hoses.
- 5 Install the CC1 heating circulation pump (direct circuit).
- 6 Install the new heating flow pipe.







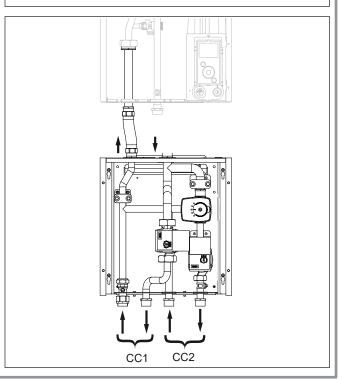
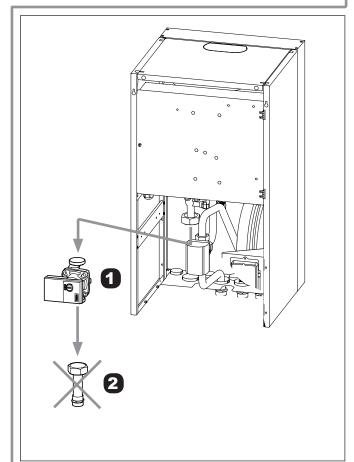
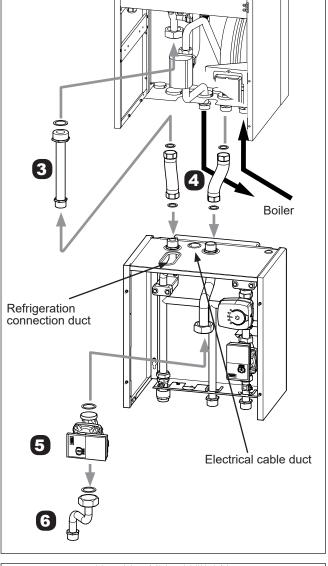


figure 5 - Installing the 2-circuit kit





With the 2-circuit kit, the circulation pump of the hydraulic unit (CC) 1 should be positioned and installed in the box of the 2-circuit kit (CC1) 5.

The hoses can be stretched 4 to adapt their length.

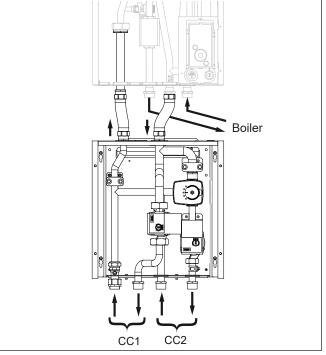


figure 6 - Installing the 2-circuit kit (HP + Boiler connection kit)

#### 2.4 **Electrical connections**

Ensure that the general electrical power supply has been cut off before starting any repair work.

The electrical installation must be conducted in accordance with the prevailing regulations.

The electrical connections must only be made when all the other fitting operations have been completed (fixing, assembly, etc.).

Remark: In the case of a heated floor, connect the floor heating safety device into the connector of the floor heating pump (X110 - CC2: Mixed circuit, X12 - CC1: Direct circuit).

- Make the following connections:
- Reconnect the heating circulation pump CC1 (Direct circuit) (X12 / RVS board).
- 7 Circulation pump CC2 (Mixed circuit ).
- 8 Mixer valve.
- 9 Initial sensor.
- 10 Shunt on "M".
- 11 Interconnection between RVS and AVS.
- 12 Power supply AVS regulation board. Remove the insulator of the AVS board's power connector. Connect the power connector to the AVS board. Please refer to the instructions for the extension regulation kit.
- 13 Room thermostat or Room control unit.
- () Apply the kit's label on the inside of the hydraulic unit's front plate, over the wiring label.

#### 2.5 Pre-utilization check

- · Configure the 2nd circuit kit configuration (Easy Start or Installed options) on the heat pump's user interface
- Please refer to the manual provided with the HP.

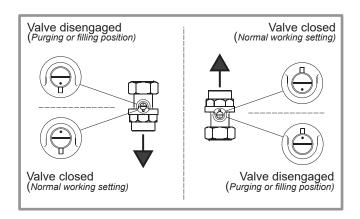


figure 7 - Non-return valves

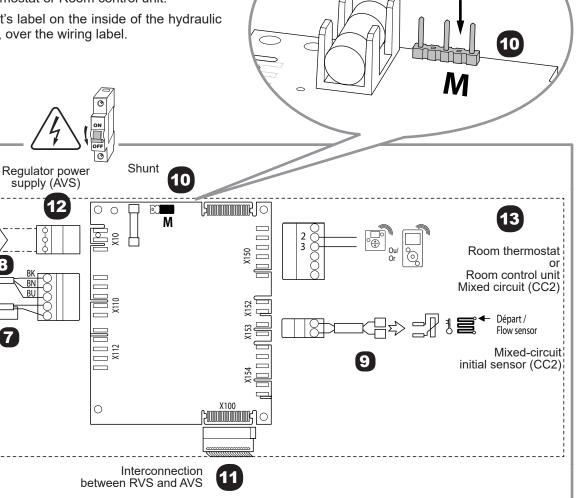


figure 8 - Electrical connection on AVS 55 extension board

Mixer valve

Mixed-circuit heat pump (CC2)

> Colour code RK

> > BN

ΒU

Black

Blue

Brown

# 3 Description of the equipment

# 3.1 Package

• 1 package: 2nd circuit kit.

On reception, before you fit anything, it is essential that you check the parts received and search for any damage caused during transport.

# 3.2 Scope of application

The control of 2 heating circuits requires the installation of the 2nd circuit and Regulation extension kit (code 075311).

This corresponds to the preset configurations **2** and **4** on the heat pump's hydraulic unit's regulator (line 5700).

### 3.3 Expansion vessel

**Reminder**: The expansion vessel volume must be calculated (it depending of the total volume installation). Add an expansion vessel can be necessary.

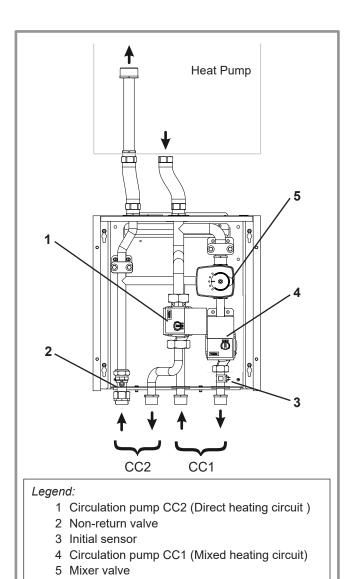


figure 9 - Appliance devices



Alfea extensa + Alfea excellia

# 3.4 Specifications

Power absorbed	126 W
Maximum operating pressure	3 bar
Supply voltage	230V - 50Hz
Flow/return diameter (male)	26 x 34 mm

#### Servomotor:

- Travel: 90°.
- Operating time for completely opening or closing the valve: 4 min.

#### 3 way mixing valve:

- Nominal diameter: 26x34 mm.
- KV type: 6.

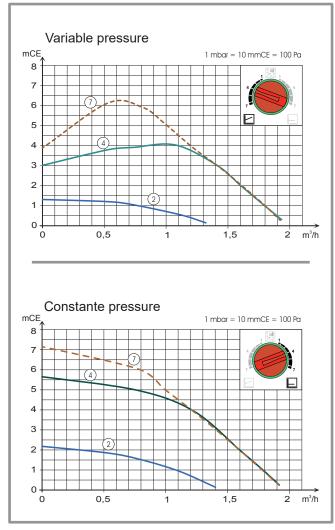


figure 10 - Hydraulic pressures and flow rates available (Hydraulic unit + 2nd circuit kit)

# 4 Installation instructions

# 4.1 Fixing the second circuit

- Fix the support solidly to a flat, hard-wearing wall (not a light partition) ensuring that it is correctly levelled.
- Attaching the kit to its bracket.

## 4.2 Hydraulic connections

The connection must comply with good trade practice according to local building regulations.

Tightening torque: 15 to 35 Nm.

The appliance must be connected to the installation with union connectors and shut-off valves to facilitate its removal.

Reminder: Seal everything when fitting in accordance with prevailing trade practice for plumbing work:

- Use suitable seals (fibre seals, o-rings).
- Use Teflon tape or hemp.
- Use sealing paste (synthetic depending on the case).

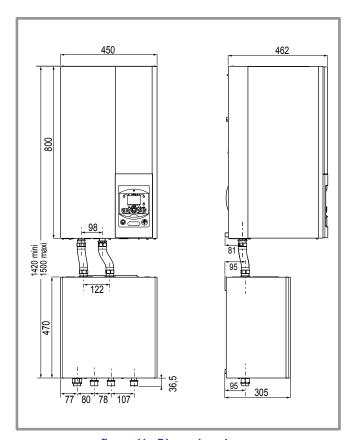


figure 11 - Dimensions in mm (Hydraulic unit + 2nd circuit kit)

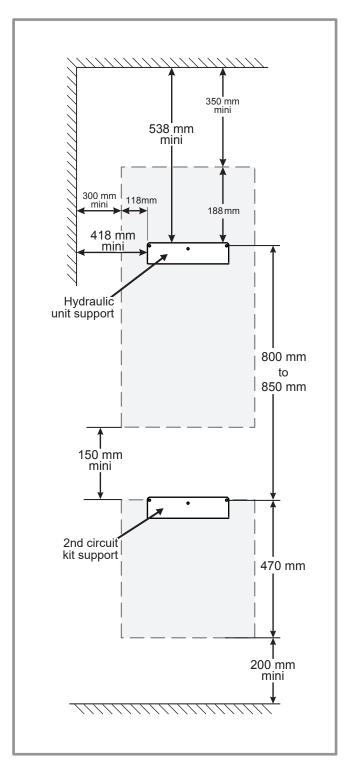


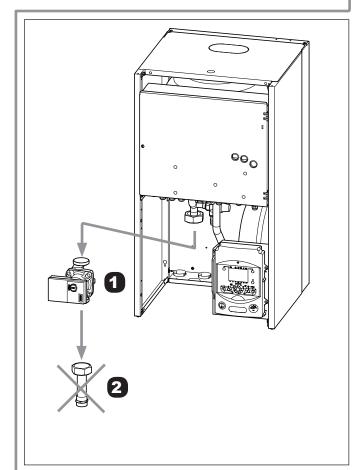
figure 12 - Fixing the casing (Optional 2nd circuit kit)

# 4.3 Installing the 2-circuit kit

- Carry out the installation as shown on the following figures:

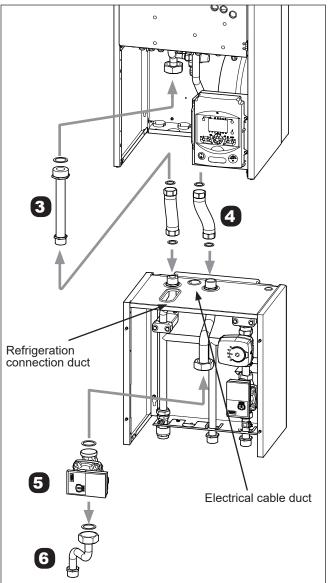
(figure 13: only HP; figure 13: HP + Boiler connection)

- **1** Unplug the heating circulation pump. Remove the heating circulation pump from the HP.
- 2 Remove the heating return pipe.
- 3 Install the heating return tube in the HP.
- 4 Install the connecting hoses.
- 5 Install the CC2 heating circulation pump (direct circuit).
- 6 Install the new heating flow pipe.



With the 2-circuit kit, the circulation pump of the hydraulic unit (CC) 1 should be positioned and installed in the box of the 2-circuit kit (CC2) 5.

The hoses can be stretched 4 to adapt their length.



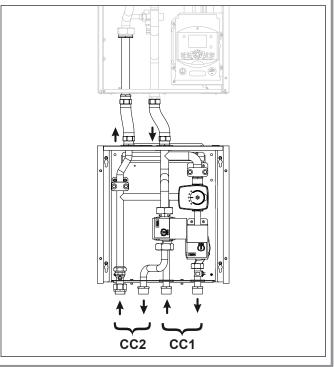
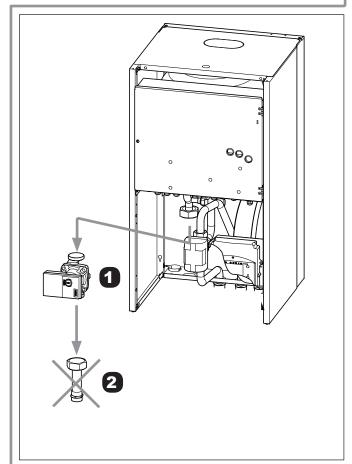
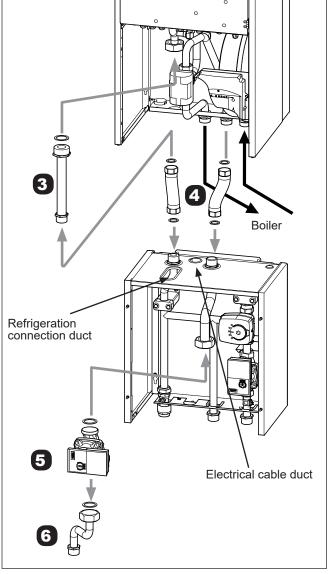


figure 13 - Installing the 2-circuit kit





With the 2-circuit kit, the circulation pump of the hydraulic unit (CC) 1 should be positioned and installed in the box of the 2-circuit kit (CC2) 5.

The hoses can be stretched 4 to adapt their length.

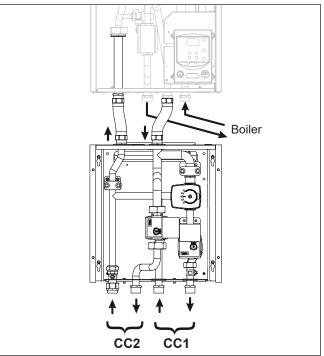


figure 14 - Installing the 2-circuit kit (HP + Boiler connection kit)

### 4.4 Installing the extension board

- Please refer to the instructions for the extension regulation kit (code 075311).

#### 4.5 Electrical connections

Ensure that the general electrical power supply has been cut off before starting any repair work.

The electrical installation must be conducted in accordance with the prevailing regulations.

The electrical connections must only be made when all the other fitting operations have been completed (fixing, assembly, etc.).

Remark: In the case of a heated floor, connect the floor heating safety device into the connector of the floor heating pump (X110 - CC1: Mixed circuit, X12 - CC2: Direct circuit).

- Make the following connections:
- Reconnect the heating circulation pump CC2 (Direct circuit) (X12 / RVS board).
- 7 Circulation pump CC1 (Mixed circuit ).
- 8 Mixer valve.
- 9 Initial sensor.
- 10 Shunt on "M".
- 11 Interconnection between RVS and AVS.
- 12 Power supply AVS regulation board. Remove the insulator of the AVS board's power connector. Connect the power connector to the AVS board. Please refer to the instructions for the extension regulation kit.
- 13 Room thermostat or Room control unit.
- () Apply the kit's label on the inside of the hydraulic unit's front plate, over the wiring label.

#### 4.6 Pre-utilization check

- Configure the parameter 5700 on a configuration 2 or 4.
- Please refer to the manual provided with the HP.

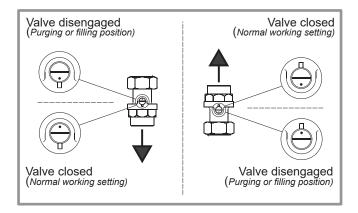
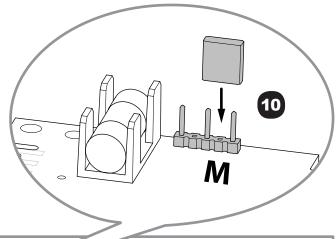


figure 16 - Non-return valves



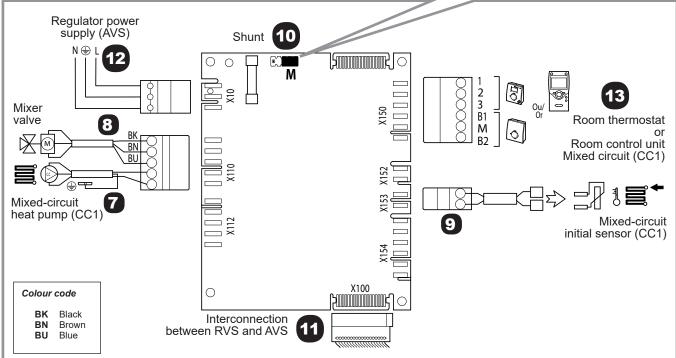


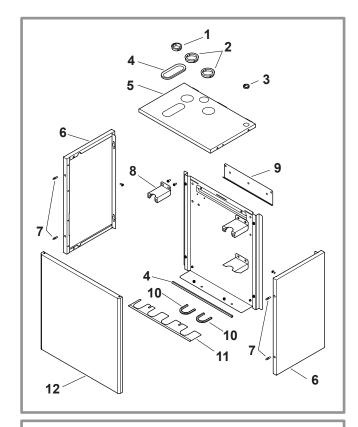
figure 15 - Electrical connection on AVS 55 extension board

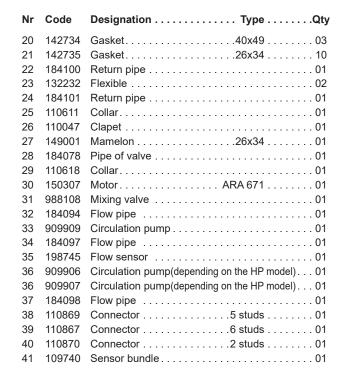
# 5 Spare parts

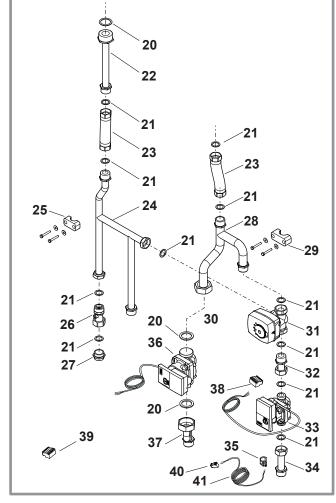
When ordering spare parts, specify the appliance type and serial number, the name of the part and the part number.

Nr	Code	Designation Type Qty
1	157312	Cable grommet
2	157326	Cable grommet
3	157311	Cable grommet
4	159200	Profile
5	252808	Cover
6	912464	Side panel
7	134503	Stud bolt
8	970103	Support
9	256119	Back frame01
10	142303	Profile0,26 m
11	205826	Supplementary back plate 01
12	937286	Front plate

Qty = Total quantity on the appliance.

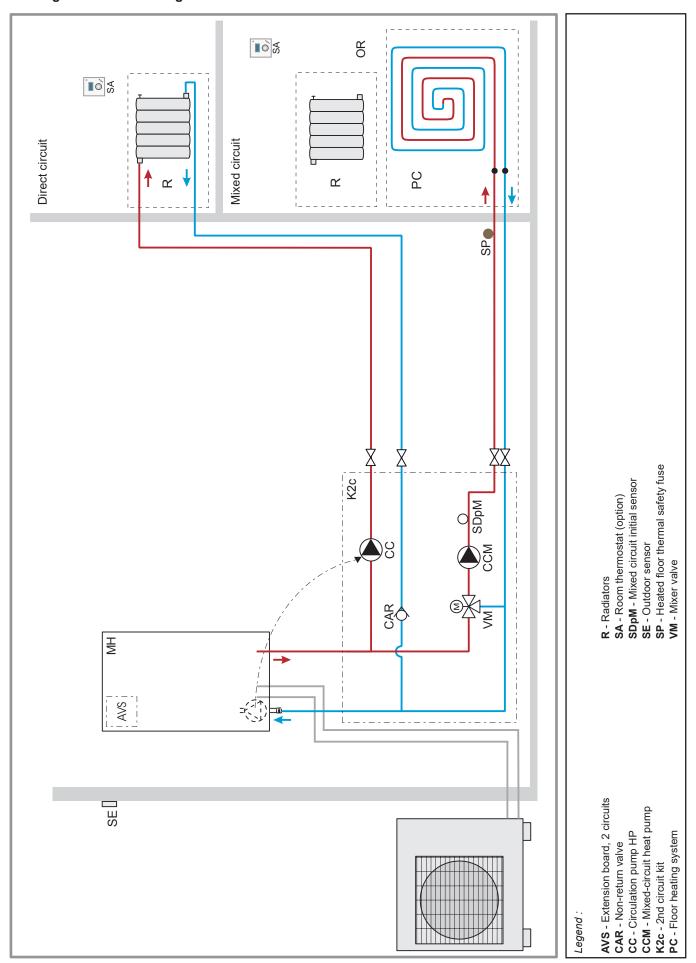




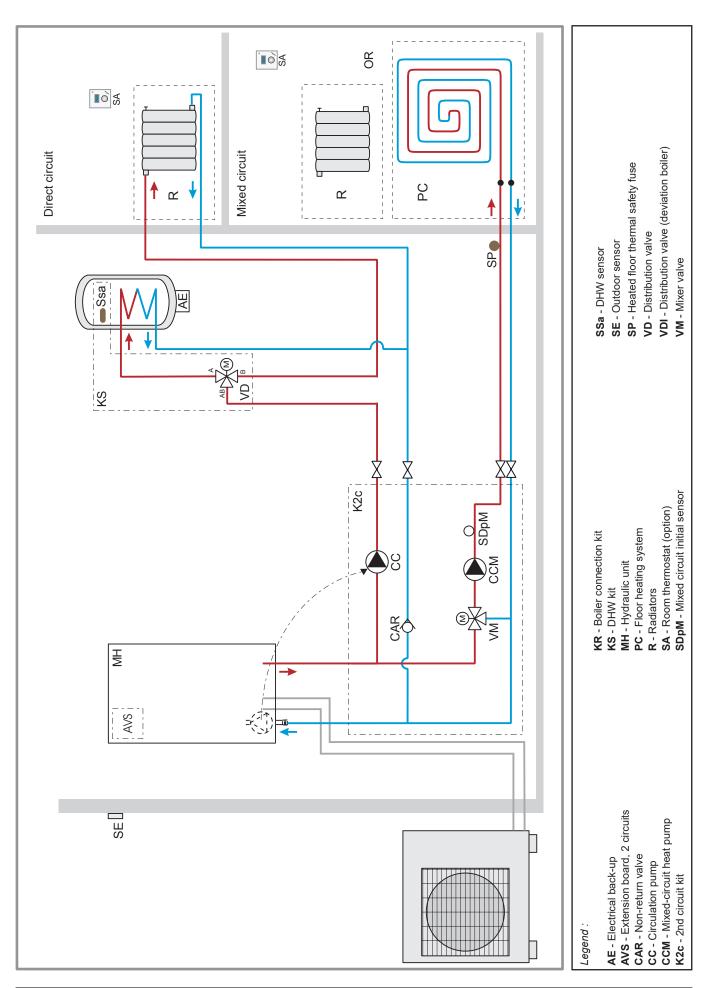


# 6 Overall hydraulic layout

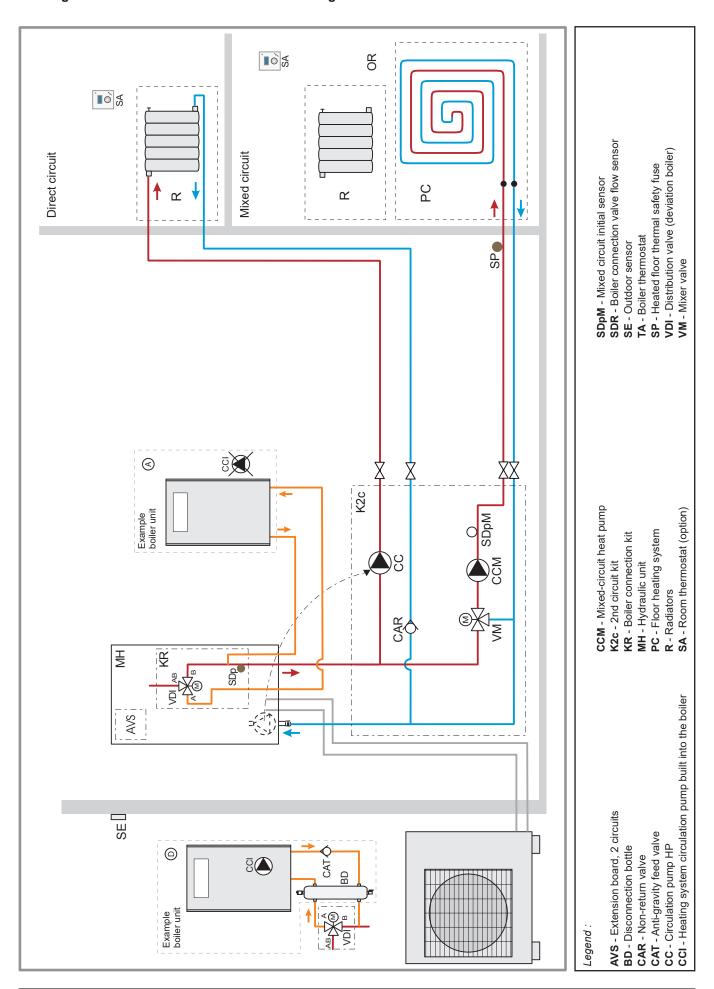
# • Configuration 2: 2 heating circuits



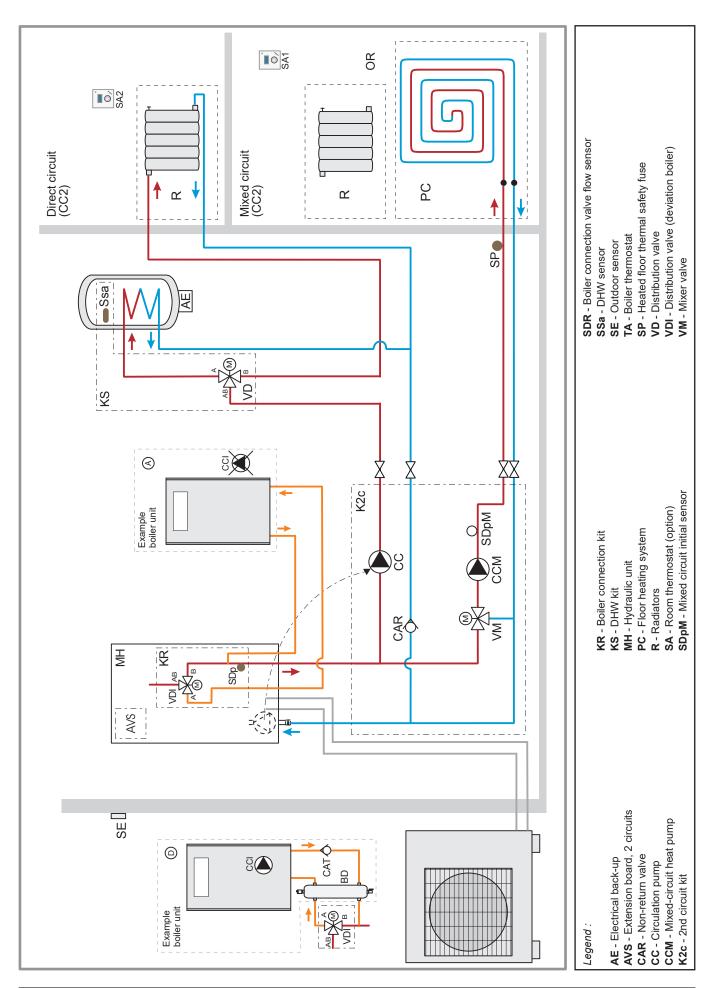
# • Configuration 2: 2 heating circuits & DHW tank



# • Configuration 4: Boiler connection and 2 heating circuits



# • Configuration 4: Boiler connection and 2 heating circuits & DHW tank





- Complies with: Low voltage directive 2006/95/EC, under standard EN 60335-1.
- Electromagnetic compatibility Diretive 2004/108/EC



This appliance is marked with this symbol. This means that electrical and electronic products shall not be mixed with general household waste. European Community countries(\*), Norway, Iceland and Liechtenstein should have a dedicated collection system for these products.

Do not try to dismantle the system yourself as this could have harmful effects on your health and on the environment.

The dismantling and treatment of refrigerant, oil and other parts must be done by a qualified installer in accordance with relevant local and national regulations.

This appliance must be treated at a specialized treatment facility for re-use, recycling and other forms of recovery and shall not be disposed of in the municipal waste stream. Please contact the installer or local authority for more information.

\* subject to the national law of each member state

Date of installation :

Société Industrielle de Chauffage SATC - BP 64 - 59660 MERVILLE - FRANCE

Contact of your heating technician or your after-sales service.